## **3M** Masking Tape 203

Product Description	3M <sup>™</sup> Masking Tape 203 is a general purpose masking tape that can be used for holding, bundling, sealing and a vast number of other jobs where a pressure-sensitive tape is needed.			
Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Crepe Paper	Rubber	Tan	60 yds. (54.9 m)
Typical Physical Properties	Note: The following technical information and data should be considered representativ or typical only, and should not be used for specification purposes.			
	<b>IMPORTANT NOTICE:</b> The following technical data is from tests conducted on samples taken from limited production data. 3M will continue to test samples from additional production runs and will issue an updated technical data sheet. 3M recommends you test this product to make sure it is fit for your particular purpose and suitable for your applications.			
				ASTM Test Method
	Adhesion to Steel:		idth (32.8 N/100 mm)	D-3330
	Tensile Strength:	20 lbs./in. width (350 N/100 mm)		D-3759
	Elongation at Break:	8.3%	<i></i>	D-3759
	Tape Thickness:	4.7 mils (0.		D-3652
	Temperature Use Range	e: Up to 200°F (93°C) for up to 30 minutes Removes Cleanly*		
	*Has been laboratory tested on painted steel panels and found to remove cleanly at bake temperatures of up to 200°F (93.3°C) for 30 minutes. The actual temperature and time performance may be higher lower for a given application. Clean removal can vary dependent on surface type, processing condition such as multiple bakes, type of paint involved as well as the temperature of the surface at removal. W recommend testing the product under your conditions to determine if it meets your needs.			
Features	<ul> <li>Tape has been tested and found to meet the requirements of ASTM D 6123 / D 6123M-97. Can be certified to this standard upon request.</li> </ul>			
	• The rubber adhesive provides good instant adhesion that sticks to a wide variety of surfaces.			
	<ul> <li>Good holding power to resist lifting or curling.</li> </ul>			
	• Crepe paper backing that is conformable.			
	• Backing resists slivering yet is hand tearable.			
	• Designed for indoor use. Tape may become very difficult to remove if subjected to prolonged outdoor exposure.			

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<ul> <li>Sealing and wrapping applications where a pressure-sensitive tape is needed.</li> <li>Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.</li> </ul>			
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To obtain best performance, use this product within one year from date of manufacture.			
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(ISO 9001:2008)			



**Industrial Adhesives and Tapes Division** 

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